R60 Cutting data sheet

Material	Thickness	Power(%)	Speed (mm/s)	Performance
Acrylic	11mm	100	38	Cut through
	14mm	100	27	Cut through
	18mm	100	20	Cut through
	24mm	100	14	Cut through
	45mm	100	5	Cut through
Wood	25mm	100	30	Cut through
Particle board	12mm	100	38	Cut through
	16mm	100	25	Cut through
	18mm	100	20	Cut through
MDF	9mm	100	45	Cut through
	12mm	100	28	Cut through
Carbon steel	2mm	100	31	Cut through
	3mm	100	17	Cut through
Stainless steel	1mm	100	66	Cut through
	1.5mm	100	50	Cut through