

### R40 Cutting data sheet

Material	Thickness	Power(%)	Speed (mm/s)	Performance
Acrylic	10mm	100	20	Cut through
	15mm	100	12	Cut through
	20mm	100	7	Cut through
	25mm	100	5	Cut through
Plywood	9.5mm	100	45	Cut through
	11mm	100	30	Cut through
	14mm	100	11	Cut through
Wood	9mm	100	20	Cut through
	10mm	100	15	Cut through
MDF	3mm	100	100	Cut through
	12mm	100	18	Cut through
Artificial crystal blue	4.1mm	100	60	Draw a line and break off
Artificial crystal green	2mm	100	60	Draw a line and break off
Artificial crystal red	1.1mm	100	150	Draw a line and break off
Artificial crystal pink	3.2mm	100	80	Draw a line and break off
Artificial crystal black	3.2mm	100	60	Draw a line and break off
Artificial crystal orange	4.2mm	100	50	Draw a line and break off
Artificial crystal gray	3.1mm	100	60	Draw a line and break off